

Achieving individualised dosing with pellet formulations combined with an innovative device technology

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Background & Objective

Today, oral solid medicines are often presented as relatively large tablets or capsules at one or a few dose strengths that do not offer the possibility for fine dose adjustments. The possibility to adjust dose sizes according to the needs of a specific patient is often desirable in pharmacological treatment of children where treatment efficacy needs to be carefully balanced against side-effects. Alternative solid dosage forms such as small pellets have the potential to offer more flexibility in dosing and easier titration¹, as well as more precise doses in-between the doses offered in currently available solid formulations. Providing the medicine in the form of small pellets can also improve medicine-acceptance in children, who not seldom have difficulties swallowing regular-size tablets and capsules².

The aim of the present study was to evaluate the dosing accuracy and precision of an innovative device technology that was designed to enable individualised and flexible dosing of medicines formulated as pellets.

Materials & Methods

The technology under evaluation is a handheld electromechanical device intended to hold and dispense flexible doses of medicines formulated as pellets or granules (OnDosis Dosage Manager, currently under development by OnDosis AB, Mölndal, Sweden) (Figure 1). The technology targets addressing: precise and flexible dosing, safe use in home environment (minimising dose errors), compliance and adherence, child-tamper resistance, and pill-swallowing difficulties.

Forty-four (44) cartridges were filled with either 10.4 g ('high' dose cartridges, n=22) or 1.7 g ('low' dose cartridges, n=22) of placebo pellet formulation, distributed evenly between the two chambers of the cartridge. The pellets were produced by fluid bed coating technology and had the following characteristics: mean pellets size 654µm [D50]; span value 0.154; bulk density 0.86 (Figure 2). Free talc was added to the formulation to control flowability and electrostatic.



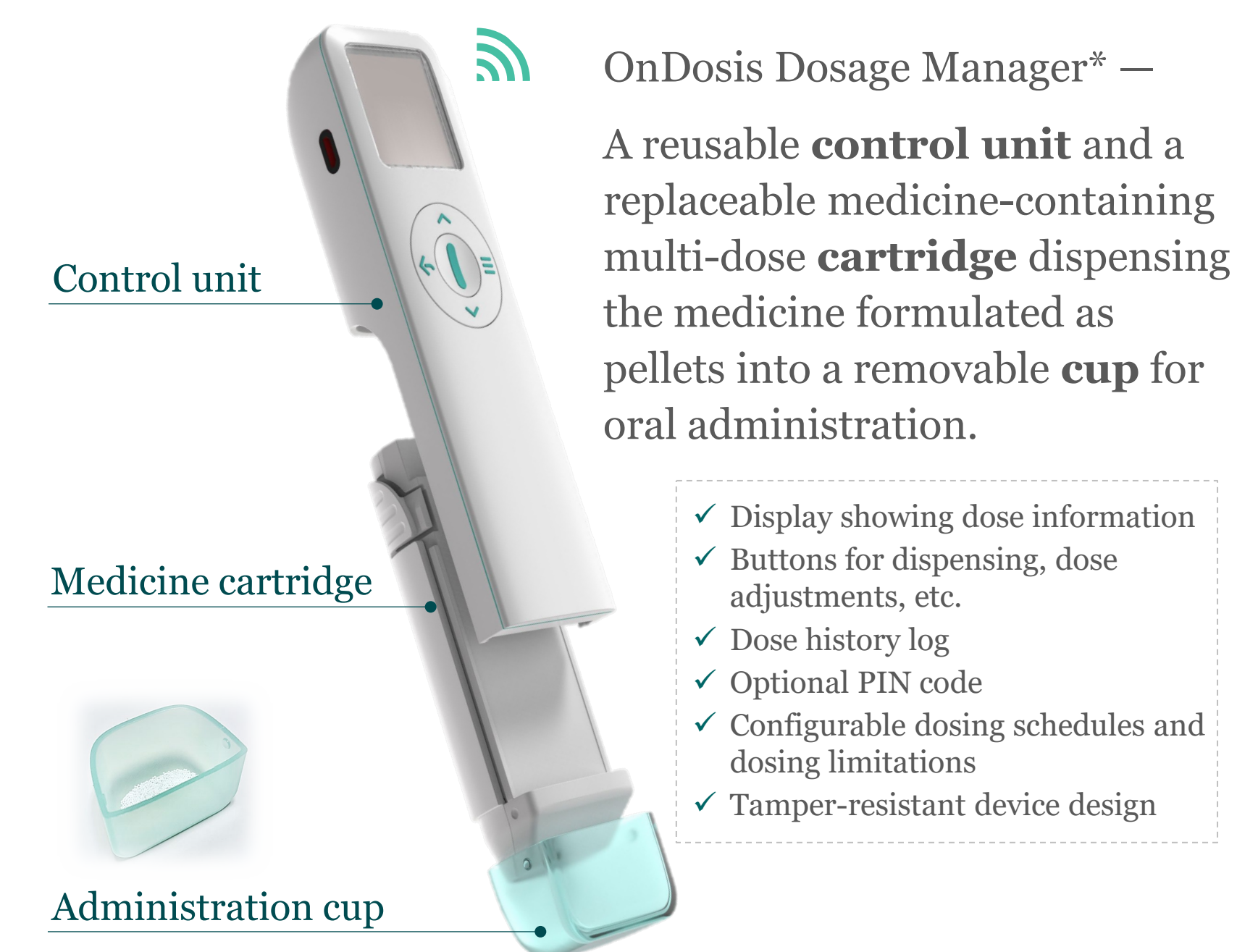
Figure 2. Placebo pellet formulation Figure 3. 300 mg (left) and 50 mg (right) dose

Thirty consecutive doses were dispensed from each cartridge, representing either a 'high' (300 mg target delivered dose, TDD) or a 'low' (50 mg TDD) dose size (total mass) (Figure 3). Each dispensed dose was weighed using a calibrated laboratory balance with 0.01 mg accuracy (Sartorius Secura 125-1CEU, Sartorius Lab Instruments GmbH & Co. KG, Germany; Ohaus EX225D, Ohaus Corporation, USA). For half of the cartridges (n=22), the mass of the total dispensed dose (sum of pellets dispensed from both cartridge chambers) was recorded. For the other half (n=22), pellets dispensed from each chamber (corresponding to 50% of the total TDD, i.e. 150 mg and 25 mg, respectively) were weighed separately.



Figure 4. Example test set-up.

Test product fixated inside calibrated laboratory balance for automatic dispensing and weighing of predefined doses of placebo formulation.



* Not a regulatory approved product. Pilot device for research only.

Figure 1. Investigational product

The device consists of a reusable control unit and a replaceable medicine-containing multi-dose cartridge (typically holding medicine corresponding to one month of treatment, pre-filled at point of manufacture). The control unit has an embedded software that controls a flexible dispensing mechanism. Each cartridge consists of two chambers, from which one or two pellet formulations can be dispensed simultaneously with adjustable dose sizes at predetermined fine dose increments within safety limits determined for each specific medicine.

Two equivalent control units were used in the study.

Results

The dispensing performance for 'high' and 'low' doses was Mean 310.5 mg (SD 7.1 mg, N=11 cartridges, n=324 dispensed doses) and Mean 49.1 mg (SD 1.9 mg, N=11, n=329), respectively, which represents on average 103% and 98% of the TDD (Figure 5-6). Out of 653** total recorded dispenses, the mass recorded for three (3) individual doses were regarded as abnormal (but included in calculations of Mean and SD): one dispense from one 'high' dose cartridge (dose < TDD) and two dispenses from one 'low' dose cartridge (dose > TDD) (Figure 5). Abnormal values are deemed to be due to a minor device mechanism issue of the specific prototype devices used in the study.

The dispensing performance per cartridge chamber for the 'high' dose was Mean 159.3 mg (SD 5.3 mg, N=11, n=330) and Mean 158.9 (SD 5.2 mg, N=11, n=322) for the 'high' dose, which represents on average 106% of the TDD. The corresponding values for the 'low' dose were Mean 24.8 mg (SD 1.6 mg, N=11, n=330) and Mean 25.0 (SD 2.1 mg, N=11, n=328), representing on average 99% and 100% of the TDD, respectively (Figure 7). Out of 652** total recorded dispenses, four (4) abnormal values (1 'high' and 3 'low' doses; dose < TDD) were observed.

** the total number of recorded dispenses is slightly lower than the number of actual dispenses (n=660), due to spillage and balance errors.

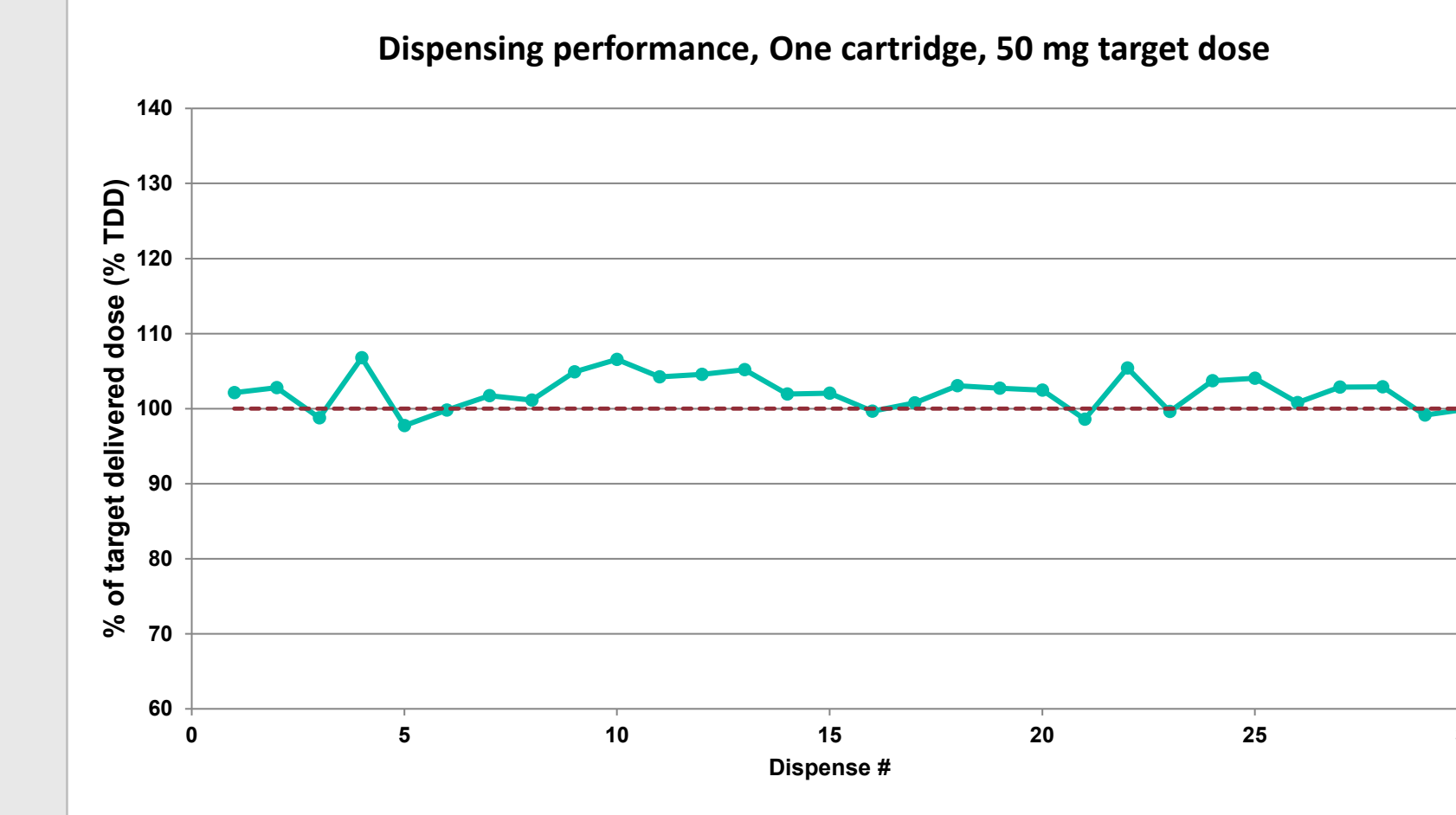


Figure 6. Graph showing an example of a typical dispensing series for one cartridge (30 dispenses, 50 mg target dose).

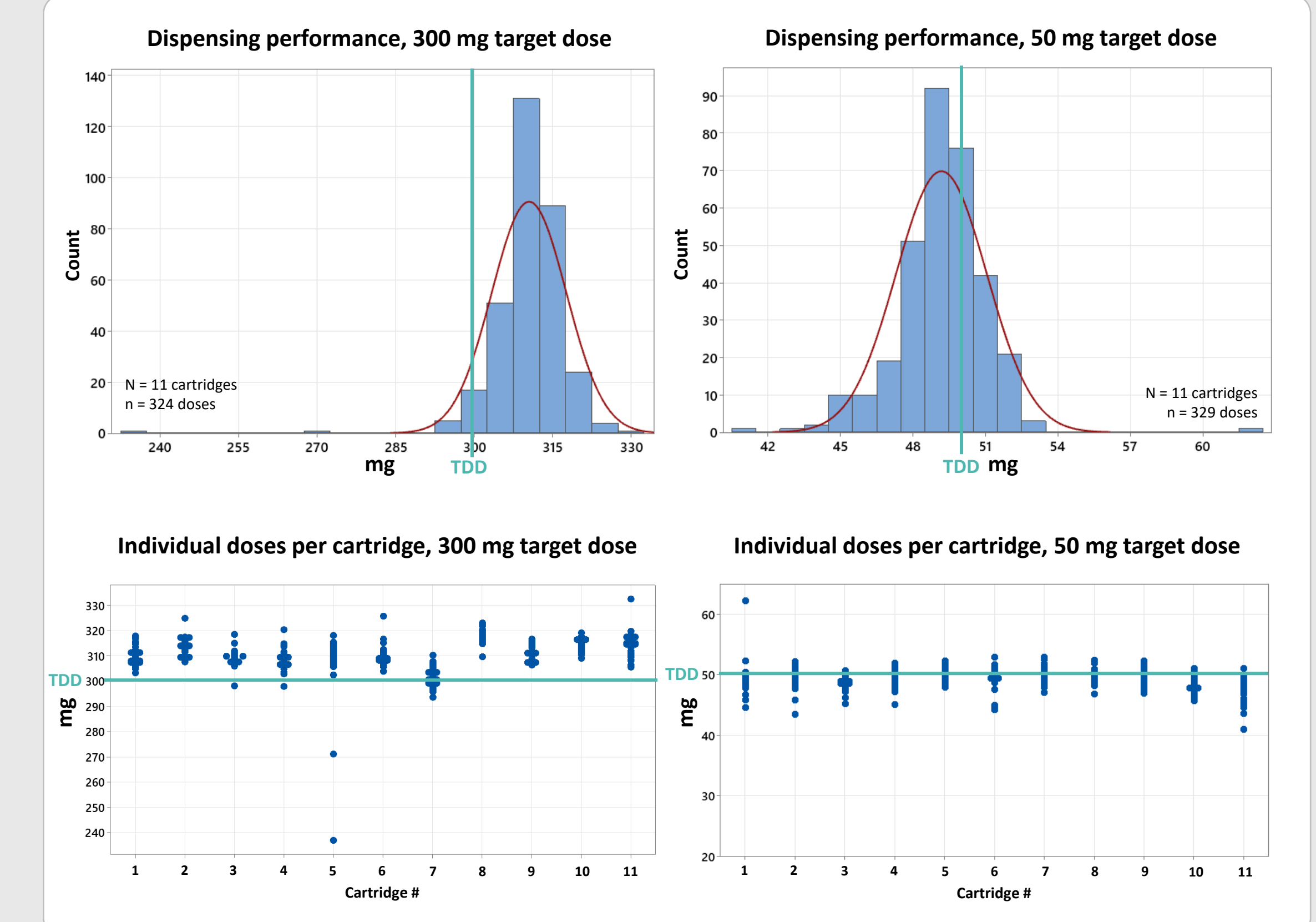


Figure 5. Dispensing results presented based on all recorded doses (top graphs) and per individual cartridges (bottom graphs) for 300 (left) and 50 mg (right) target doses. Note: The slight shift of the recorded Mean for the 'high' dose (Mean > TDD) is adjustable by re-programming of the device firmware that steers the dispensing mechanism.

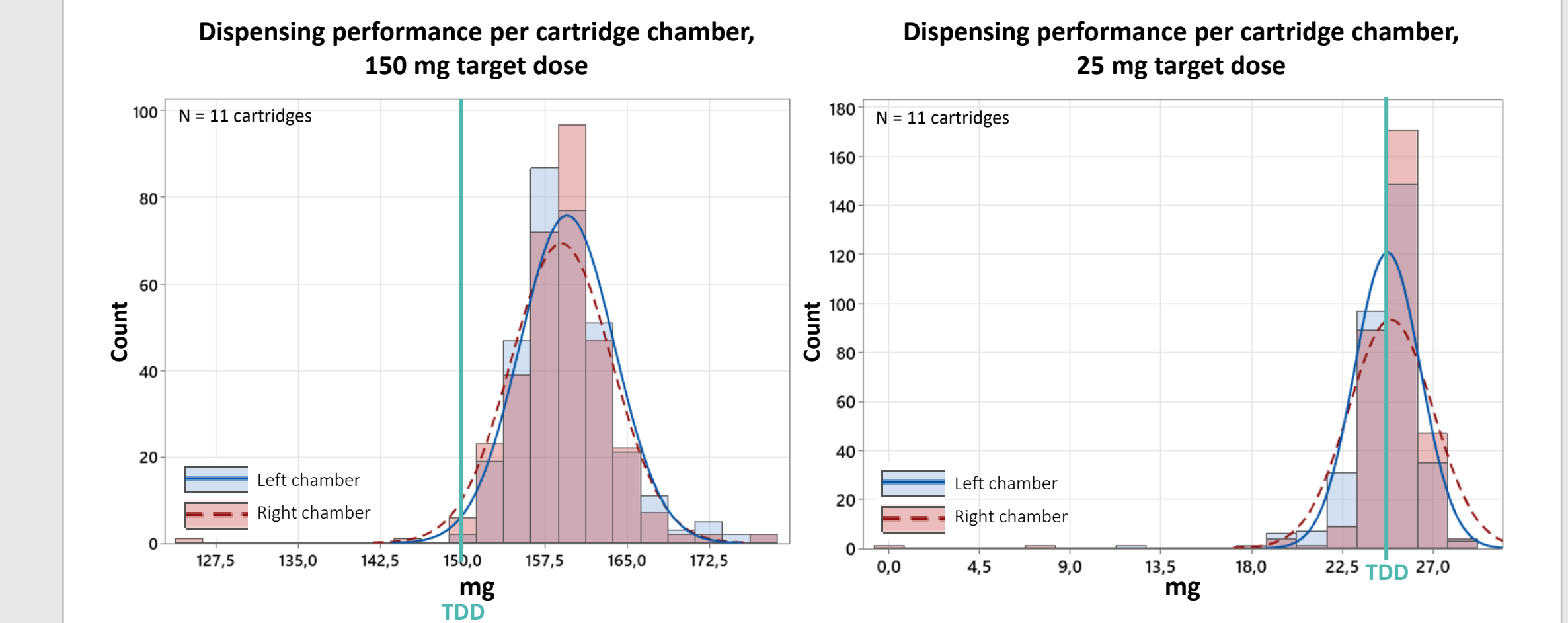


Figure 7. Dispensing results per cartridge chamber showing a chamber ratio close to 50:50 for both 150 (left) and 25 mg (right) target dose. Note: The slight shift of the recorded Mean for the 'high' dose (Mean > TDD) is adjustable by device re-programming.

Conclusion

The results suggests that the technology under evaluation can dispense dose sizes between 50 and 300 mg total mass with high accuracy and precision both for medicines consisting of a single pellet formulation and for medicines where the medicine consists of two separate formulations at 50:50 ratio with similar physical and flowability properties. While the study was limited to two specific dose sizes representing a 'low' and 'high' dose, the device can be programmed to deliver any dose sizes within the tested range with assumed similar accuracy and precision. Thus, it is believed that medicines consisting of one or two pellet formulations combined with the investigated device technology has the potential to introduce finer and more personalised dose adjustments compared to traditional tablets and capsules, where every dose strength requires its specific formulation. This dosing flexibility may be of particular benefit in paediatric patients and in disease areas where finding the lowest effective dose with minimal side effects is key.